

Work Order ID 131740

Tuesday, April 21, 2015 1:48:34 PM

131740

Page 1

Item ID: D2562-001 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut 19.68"
Start Date: 4/20/15 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 4/20/15 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: MCS Date: 1504-22 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2562	Rev D								
100	NC BRAKE	0.00							
100									
Brake NC	Memo	0.00							
Brake NC	Punch to length as per Dwg D2562								
110	Small Fab	0.00							
110									
Small Fab	Memo	0.00							
Small Fab	1- Bend end as per Dwg D2562 Angle "D"2-Deburr								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

4x **DAS**
28
9-89 **MAY 26 2015**

4x **DAS**
28
9-89 **MAY 26 2015**

(4) **DAS**
38
9-89 **MAY 28 2015**

WCL

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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Item Name: Strut 19.68"
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per OSI005 4.3-Steel <i>M 131545</i> Memo START TIME: <i>10:15</i> OVEN TEMPERATURE: <i>9:00</i> FINISH TIME: <i>10:45</i>	0.00 0.00				<i>14</i>	<i>0</i>	<i>15-5-28</i>	<i>046 38 9-08</i>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<i>(4)</i>			<i>046 38 9-08</i> MAY 28 2015
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <i>PPP</i> Memo	0.00 0.00				<i>4</i>			<i>046 27 9-08</i> MAY 28 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MCS

MAY 29 2015

MCS

MAY 28 2015

DQA: _____ Date: _____



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Picklist Print

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Page 1

Work Order ID: 131740

131740

Parent Item: D2562-001

D2562-001

Parent Item Name: Strut 19.68"

Start Date: 4/20/15

Required Date: 4/20/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP F02.04.15Added dwg Rev.B1 NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035		Purchased	No			100	f	143.8000	1.7067	8			
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M304TR0 500W 035

304 RD Tube .500 x .035W

**DAS
28
9-89**

MAY 26 2015

Location

Loc Qty

Loc Code

GA002

143.8

125513

2

126922

3.5

m128084

11

m128495

41

m128833

3.8

m129188

8

m130292

0.5

m131717

74

132270

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DART AEROSPACE LTD		Work Order:	131740
Description: Strut		Part Number:	D2562-001
Inspection Dwg: D2562 Rev: D			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:		DAS	Audited by:		DAS	Preliminary Approval:		
Date:		28	Date:		38	Date:		
		9-89			9-89			
					MAY 28 2015			
		MAY 26 2015						
Rev	Date	Change					Revised by	Approved
E	10.04.14	Added preliminary approval					KJ	

10.04.15